

CLAIMS

1. A method of forming a film of a diamond electrode, said method comprising:
performing a CVD process by supplying a mixed gas comprising a carbon source
5 and hydrogen to form a diamond film on a substrate,
wherein performing said CVD process comprises forming, as an outermost
surface of the diamond film, a high-quality diamond film having substantially no
impurities.
- 10 2. The method according to claim 1, wherein said CVD process comprises:
a first process of supplying the mixed gas containing a high-concentration carbon
source to form a low-quality thick first diamond film on the substrate at a high
film-formation rate; and
a second process of supplying the mixed gas containing a low-concentration
15 carbon source to form a high-quality thin second diamond film on the first diamond film
at a low film-formation rate.
3. The method according to claim 2, wherein:
said CVD process comprises one of a hot filament CVD process and a
20 microwave plasma CVD process;
methane is used as the carbon source;
a concentration of the methane used in said first process is in a range of 1 to 10
%; and
a concentration of the methane used in said second process is not more than 1 %,
25 preferably not more than 0.3 %.
4. The method according to claim 2, wherein:
the first diamond film is formed so as to have a thickness of not less than 1 μm ,

preferably not less than 10 μm ; and

the second diamond film is formed so as to have a thickness of not more than 1 μm .

- 5 5. The method according to claim 2, wherein graphite is used as material of the substrate.